



45 Higgins Ave.
Winnipeg, MB R3B 0A8
T. 204.339.6456
F. 204.334.1800
www.duxtonwindows.com

Operating and Maintenance Instructions

Windows and Sliding Doors

Thank you for your purchase from DUXTON Windows and Doors.

No special procedures are required since fiberglass, glass, paint finish and other components are highly resistant to corrosion in any form.

The following practices are recommended for long-term performance of fiberglass windows and doors:

- **Cleaning:** The glass and frames should be washed occasionally with a non-abrasive detergent solution.
- **Maintaining the seals:** Rubber weather stripping should be sprayed about a year apart with clear silicone and wiped with a rag for even coat to prolong elasticity and performance indefinitely.
- **Ease of operation:**
 - Casement and awning hardware hinges and locking mechanisms should be lubricated about once a year.
 - Pile weather stripping on windows/patio doors should be lubricated about once a year for smoother operation.
 - Sliding door tracks should be lubricated about once a year.
- **Basic Single Hung Operation:**
 - Camlocks must be in a fully open position before sliding sash up OR down.
 - Interlock should be engaged prior to closing and lock sash into place. A good seal will only be accomplished when the interlock is effectively engaged.
 - Sash can be cleaned by tilting the sash inward.



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Limited Warranty Windows and Sliding Doors

DUXTON Windows & Doors Ltd. (DUXTON) Fiberglass Windows and Sliding Doors (Products) are made to the highest standards. When properly installed and maintained these products are designed to withstand many years of normal use.

FIBERGLASS FRAMES: DUXTON warrants to the original purchaser of DUXTON fenestration products that its pultruded fiberglass frames will be free from material rot, shrinkage, twisting or bowing under normal use for period of TWENTY (20) YEARS from the date of shipment. Labor costs are covered for a period of ONE (1) YEAR from the date of the shipment. This warranty is limited to defects in material and/or workmanship and specifically excludes the following:

1. Damage caused by improper handling, abuse, vandalism, or other causes beyond DUXTON's control;
2. Glass breakage or screen cloth tears regardless of cause;
3. Defects or malfunction resulting from improper installation, inappropriate application or lack of maintenance;
4. Damage or malfunction resulting from settlement of the structure;
5. Fading, chalking or accumulation of dirt or stains regardless of cause;
6. Defects or damage resulting from excessive wind, hail, fire, lightening, or other acts of God; intentional acts, accidents, negligence or exposure of caustic chemicals or pollutants;
7. Defects or damage resulting from unauthorized modification of the product;
8. Condensation on any window component, which may occur as the natural result of humidity within the building area.

INSULATING GLASS UNITS: The sealed insulating glass units are not manufactured by DUXTON, but are covered by the manufacturer's limited warranty for a period of TWENTY (20) YEARS from the date stamp found on Cardinal Glass Industries units. For specialty/custom insulating glass, request the warranty coverage period from DUXTON. This warranty is for failure of the hermetic seal only, and covers the formation of water and/or dust formation on protected surfaces of the glass. The warranty covers DUXTON products installed in normal conditions and excludes areas with excessive humidity. In cases such as swimming pool enclosures, the warranty against failure of the hermetic seal will be for a period of one (1) year from the date found on the spacer between the lites of glass. Glass breakage is not covered. This warranty covers the replacement unit only, of the defective Insulating Glass Unit, F.O.B. DUXTON plant. Labor costs are covered for a period of ONE (1) YEAR from the date of the shipment.

HARDWARE: DUXTON warrants that the hardware and weather seals will be free of defects for a period of FIVE (5) YEARS (TEN (10) YEARS on all TRUTH Hardware) from the date of shipment of the product. This warranty is limited to the repair or replacement of defective materials only, and is F.O.B. DUXTON plant. Labor costs are not included.

LIMITATIONS: The foregoing, limited warranties are the only warranties applicable to the Fiberglass windows and sliding glass door products manufactured by DUXTON and is granted in lieu of any warranties otherwise expressed or implied by law or equity. DUXTON's liability is limited, solely and exclusively, to the repair or replacement, at DUXTON's option. Under no circumstances will DUXTON be liable for incidental or consequential charges such as, but not limited to: costs of any purpose, inconvenience, damage or injury of persons or property or any other expenses.

DUXTON reserves the right to discontinue, modify, or re-design any DUXTON product without notice. Should replacement be required under the terms of this warranty and an exact replacement part not be available, DUXTON reserves the right to substitute a part or parts at its sole option.

This Warranty supersedes any and all other warranties, either expressed or implied. Effective: Date of substantial completion.