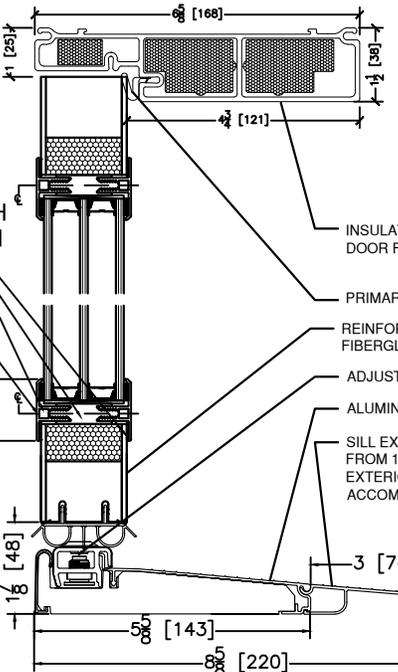
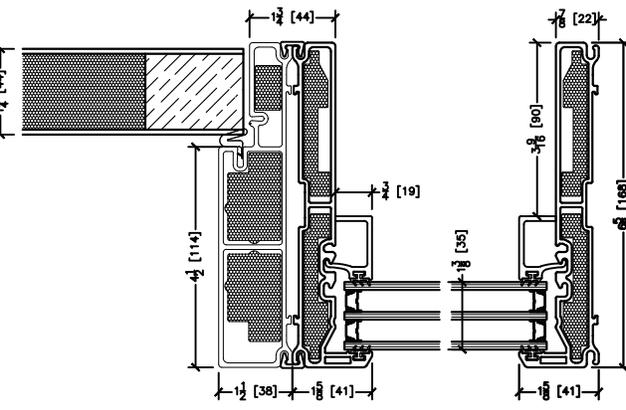
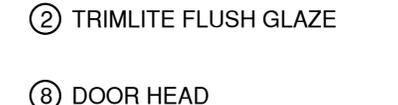
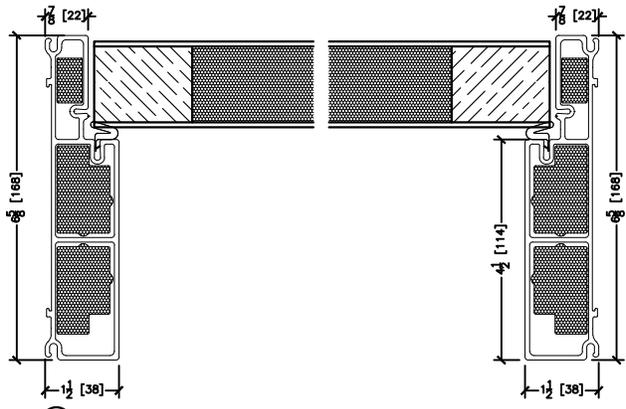
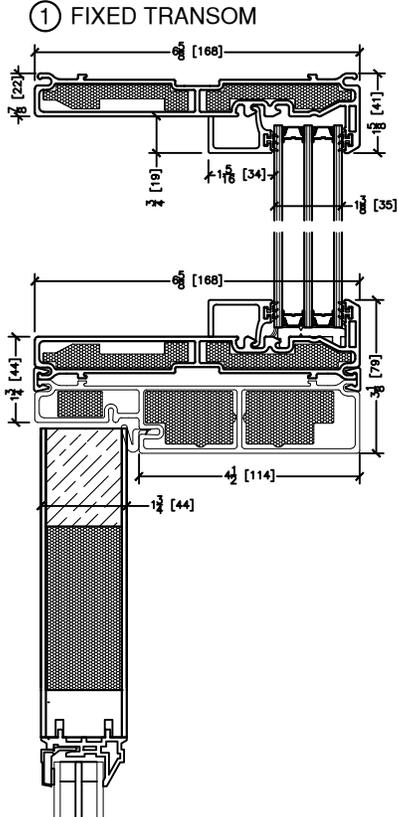


Triple Pane Section Drawings

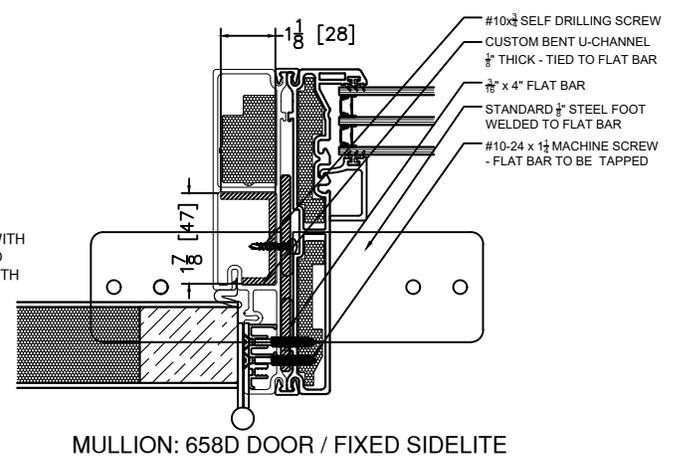
Rough openings are 1/2" typical on head & jamb only



NEW SANDWICH FRAME SYSTEM

- 1/16 GLAZING TAPE
- PVC THERMAL BREAK
- SELF LOCKING CORNER KEY
- ALUMINUM STOP

- INSULATED FIBERGLASS DOOR FRAME
 - PRIMARY WEATHER SEAL
 - REINFORCED INSULATED FIBERGLASS SLAB
 - ADJUSTABLE SILL HEIGHT
 - ALUMINUM SILL
 - SILL EXTENSIONS RANGE FROM 1" - 3" AND PAIRED WITH EXTERIOR PERIMETERS TO ACCOMMODATE WALL DEPTH
- ⑨ DOOR SILL
- Dimensions: 1 7/8 [48], 5 3/8 [143], 6 5/8 [220], 3 [76].

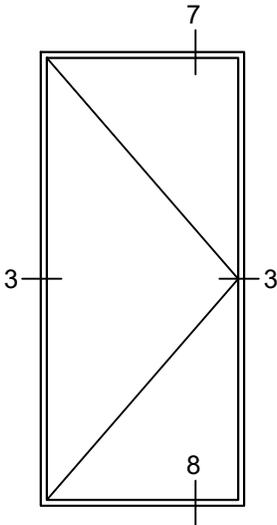




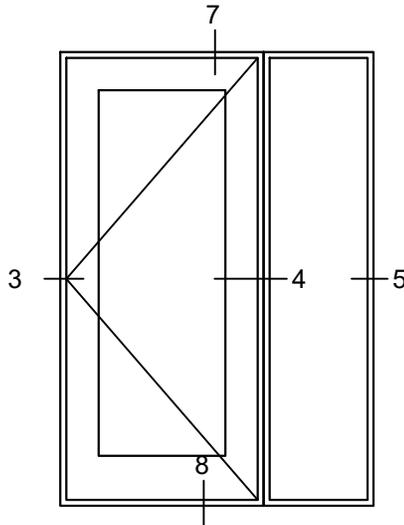
Series 658 Fiberglass Inswing Doors

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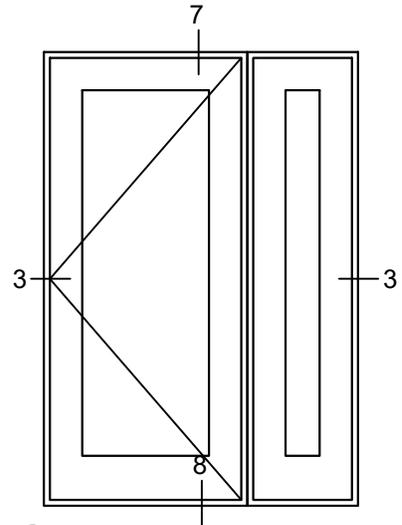
Typical Elevations



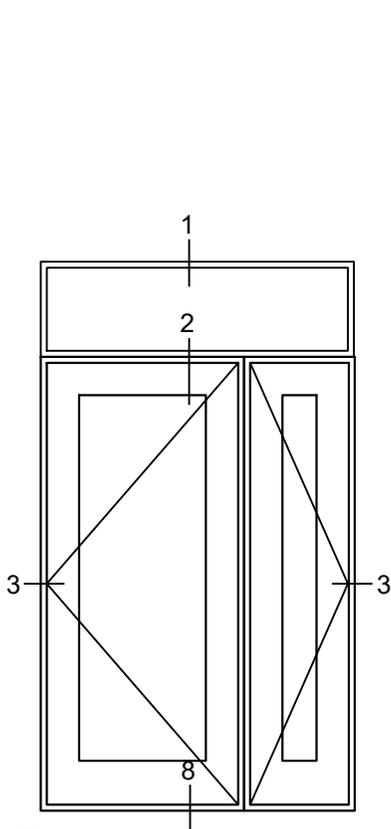
A



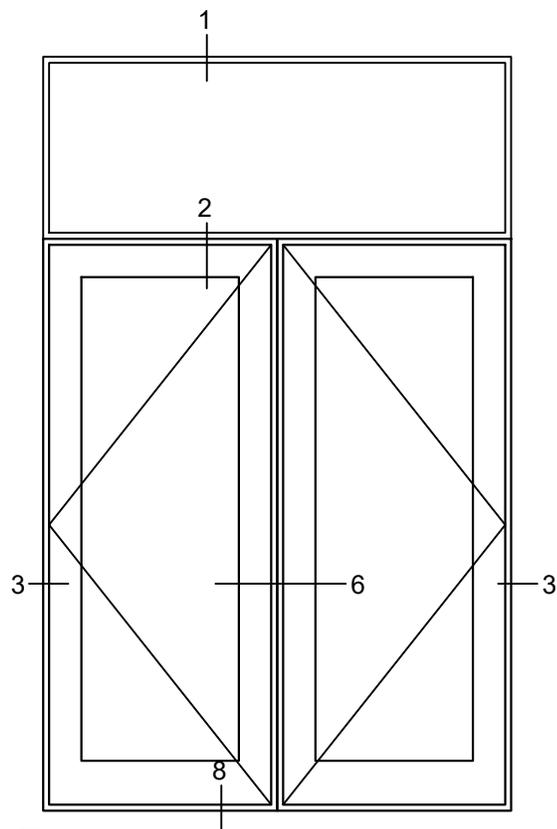
B



C



D



E

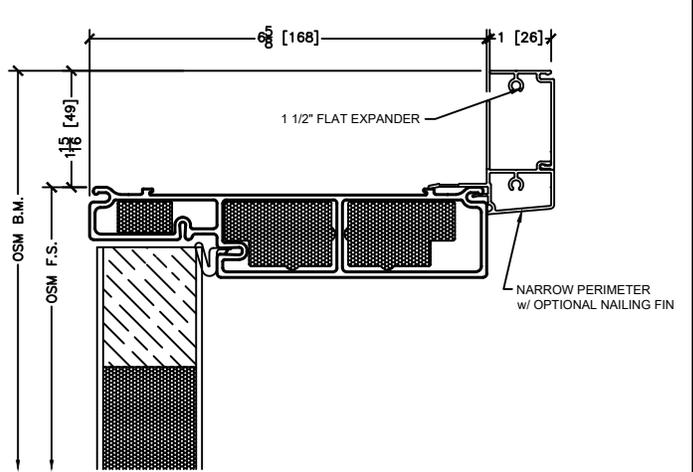
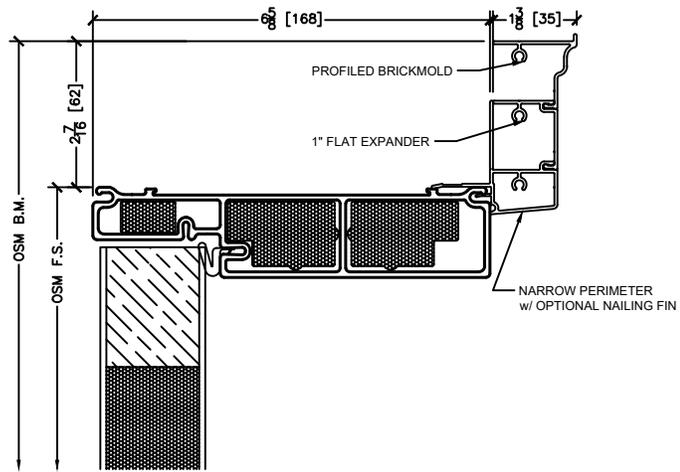
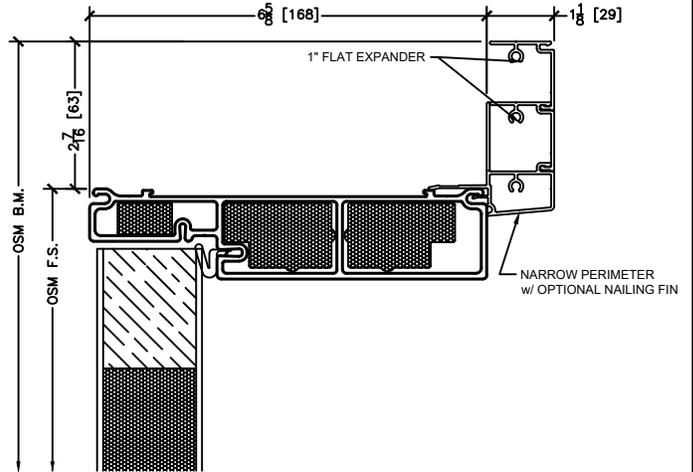
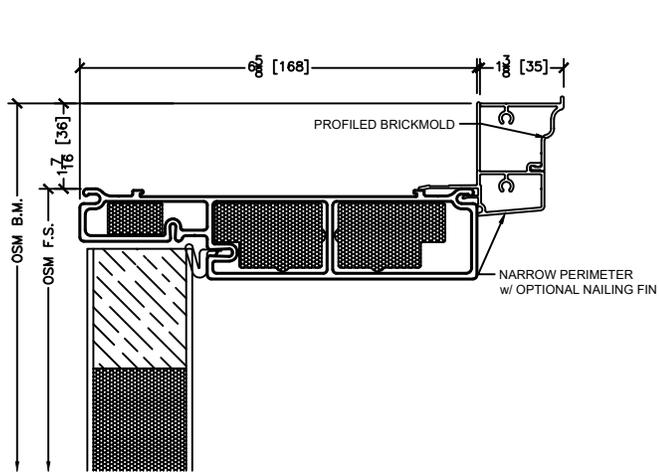
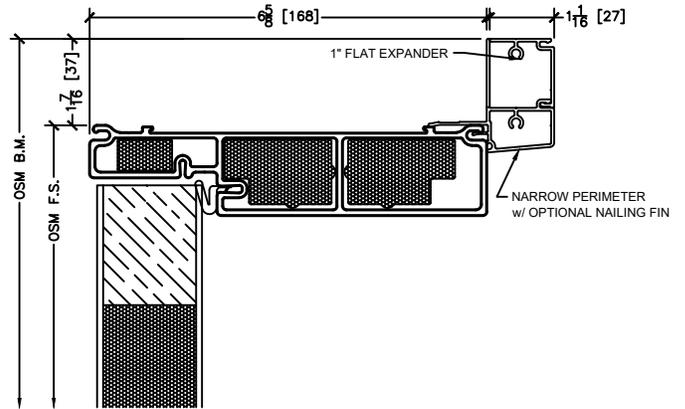
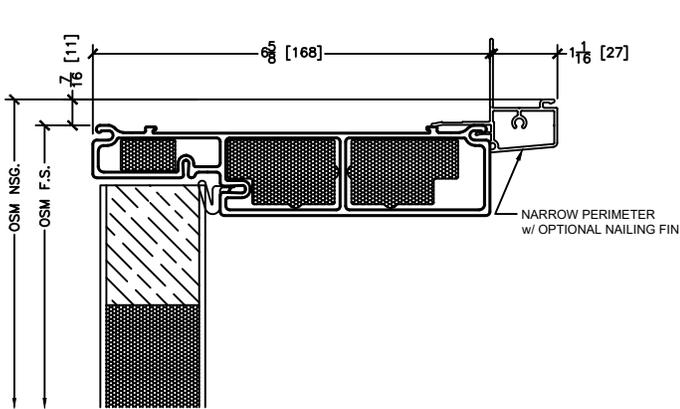


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658 Inswing Narrow Perimeter w/ Brickmold Options

Rough openings are 1/2" typical on head & jamb only



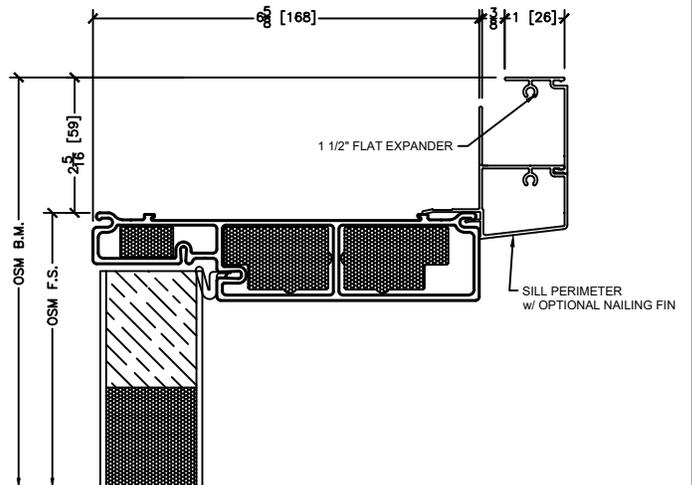
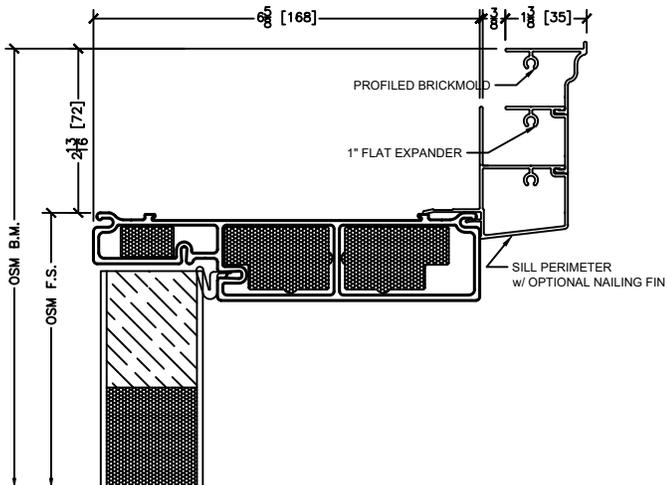
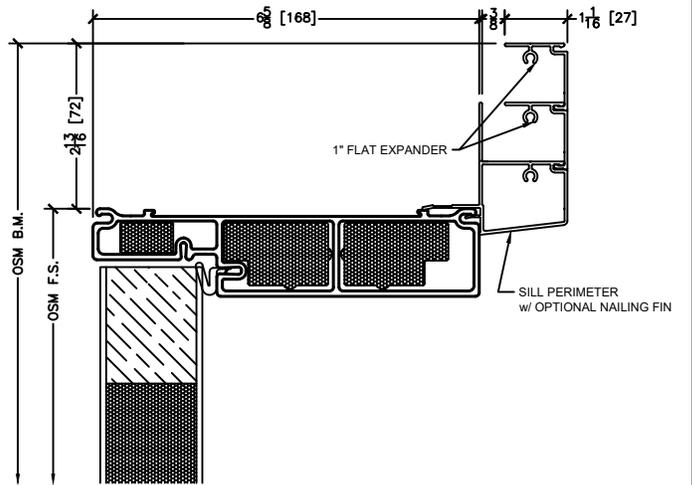
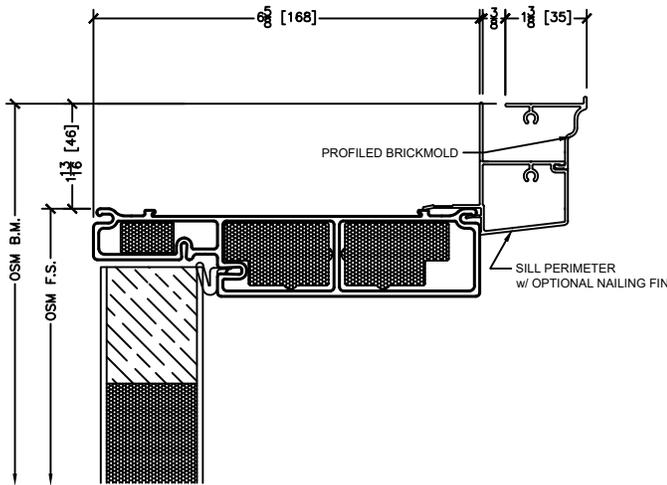
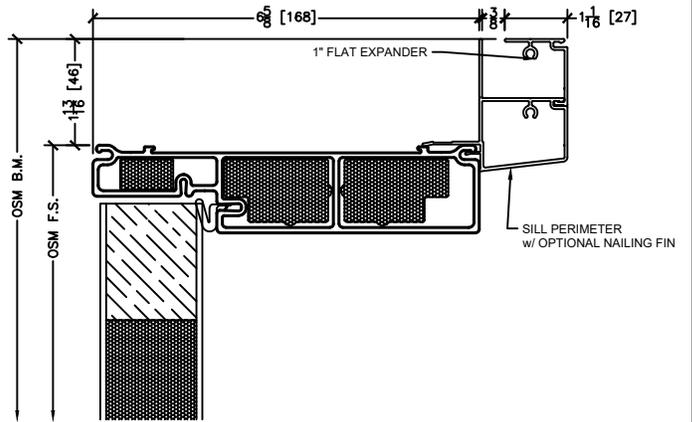
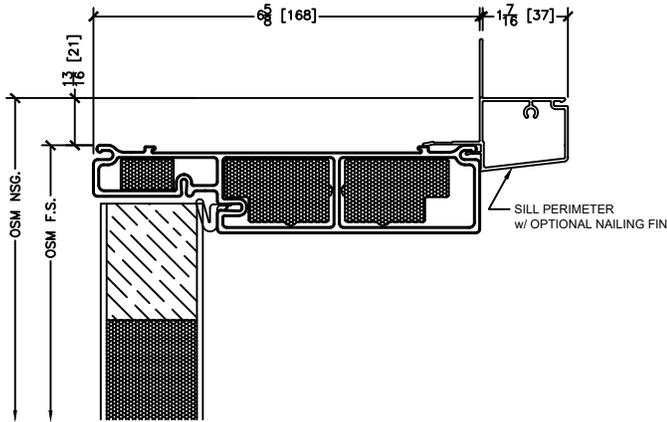


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658 Inswing Sill Perimeter w/ Brickmold Options

Rough openings are 1/2" typical on head & jamb only



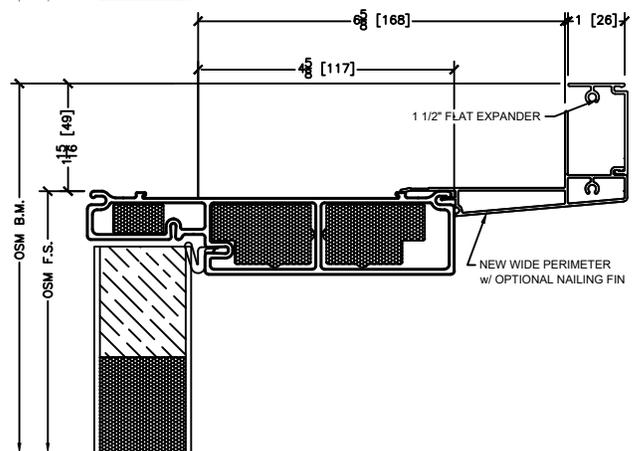
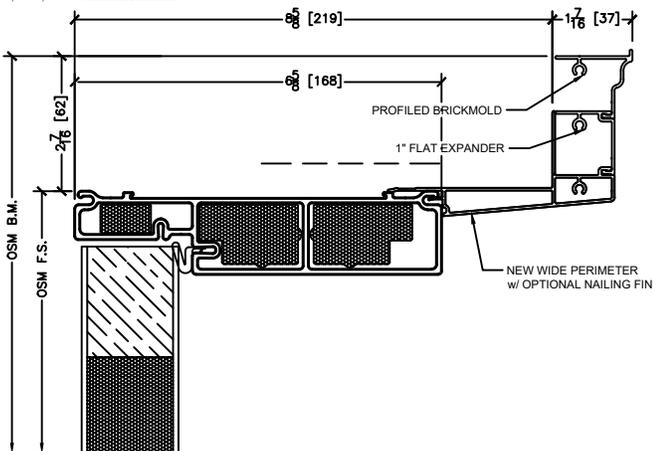
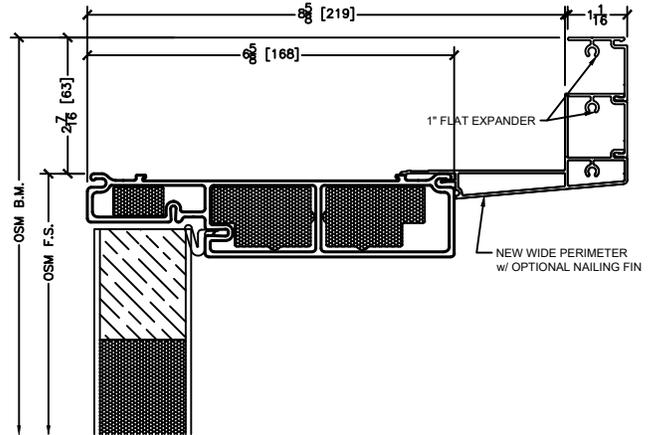
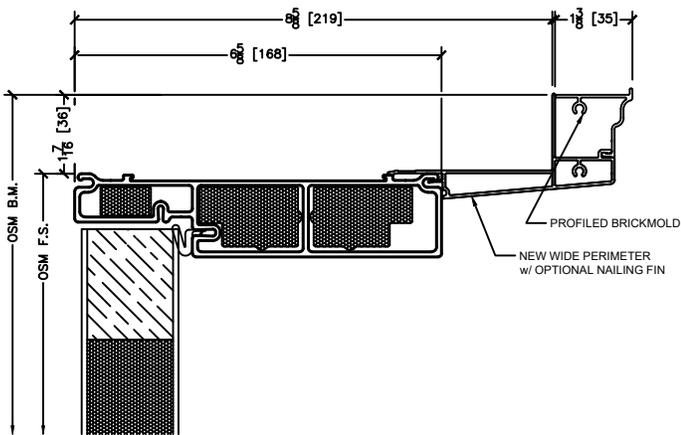
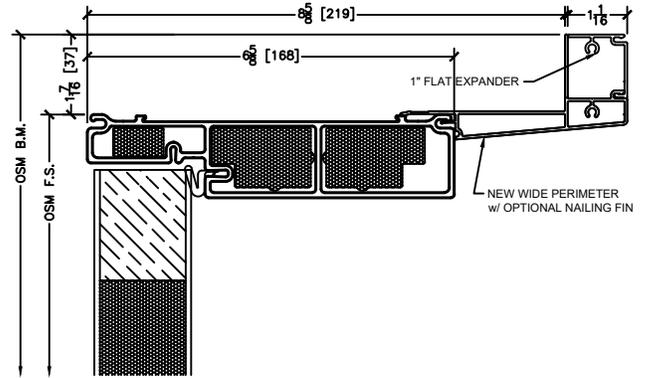
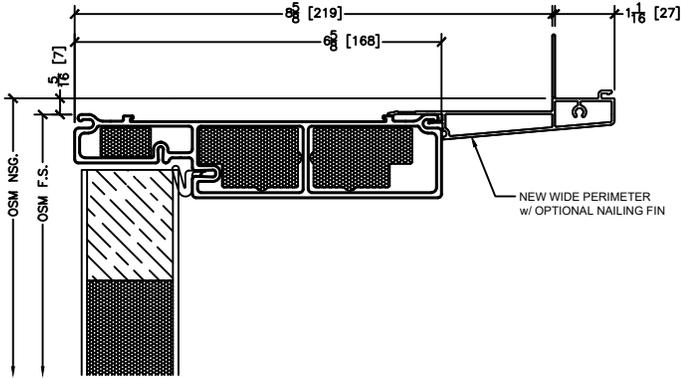


Series 658 Fiberglass Inswing Doors

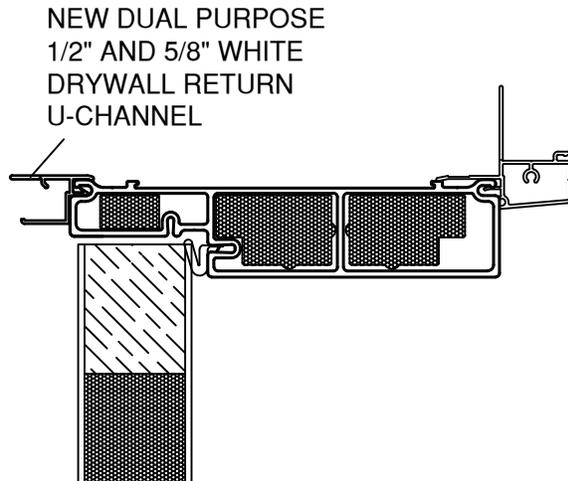
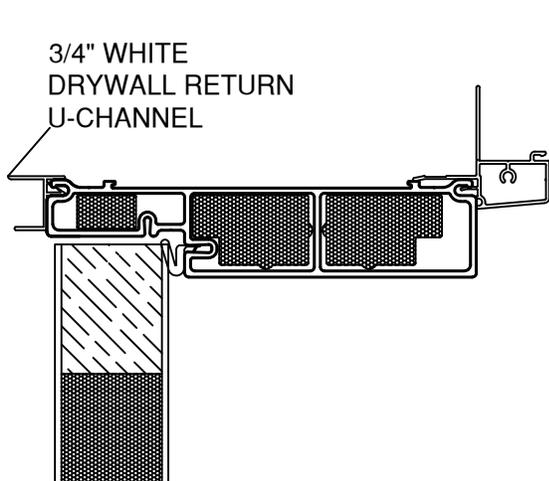
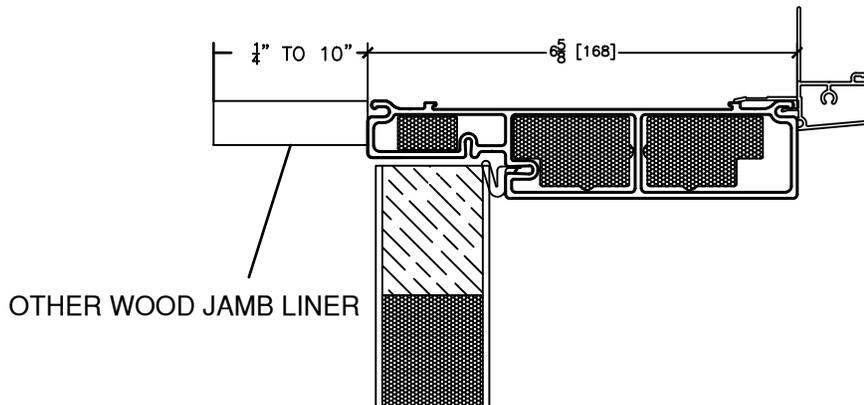
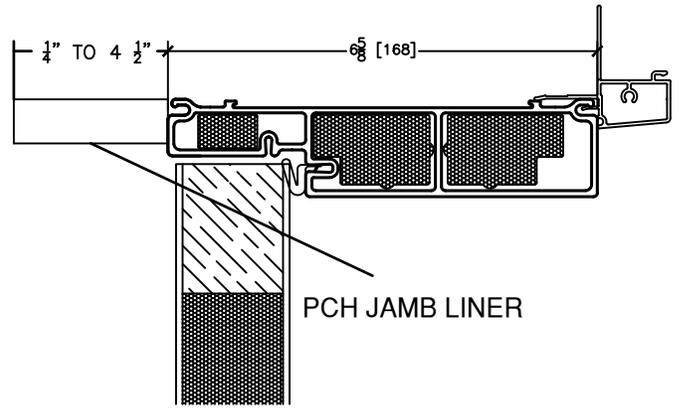
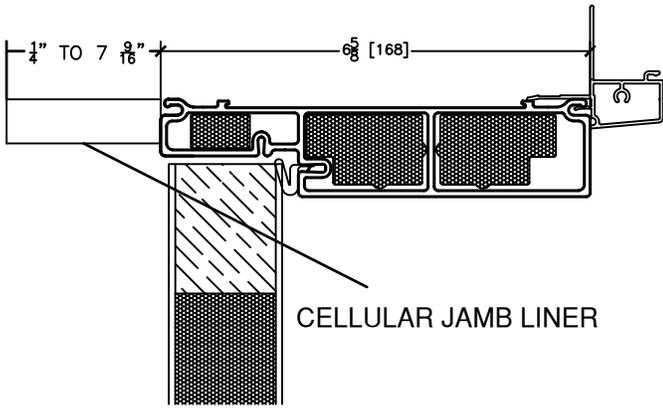
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658 Inswing New Wide Perimeter w/ Brickmold Options

Rough openings are 1/2" typical on head & jamb only

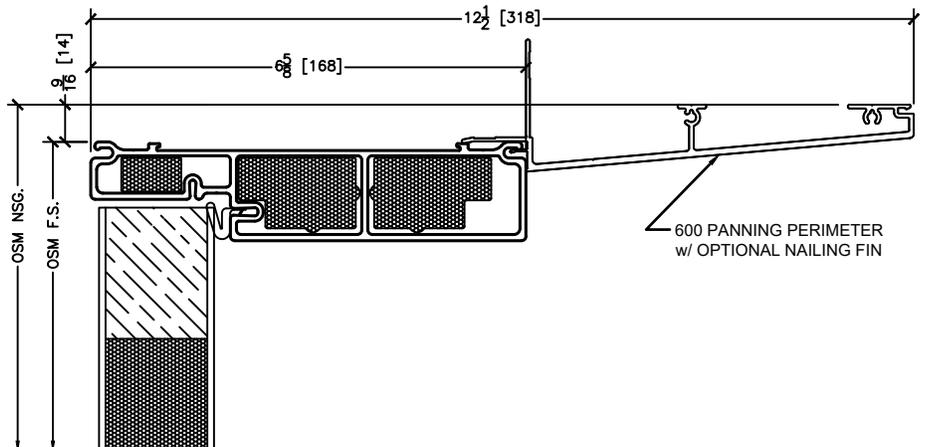
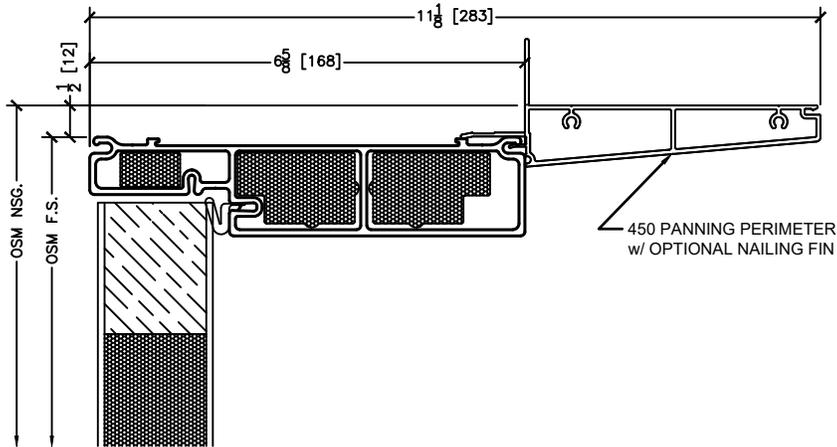
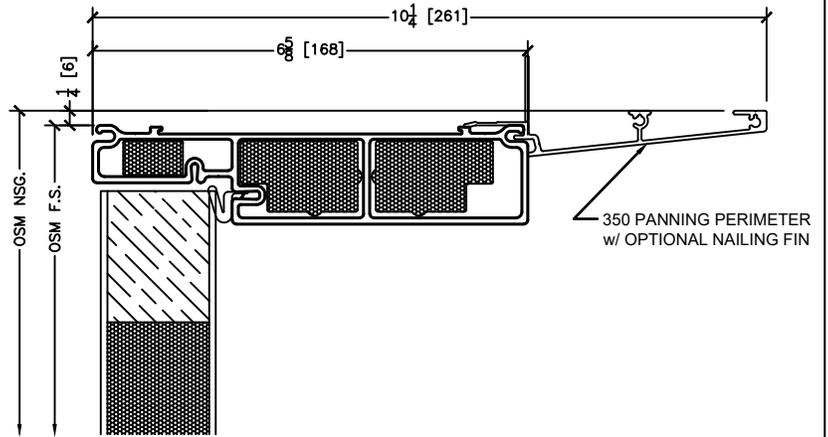
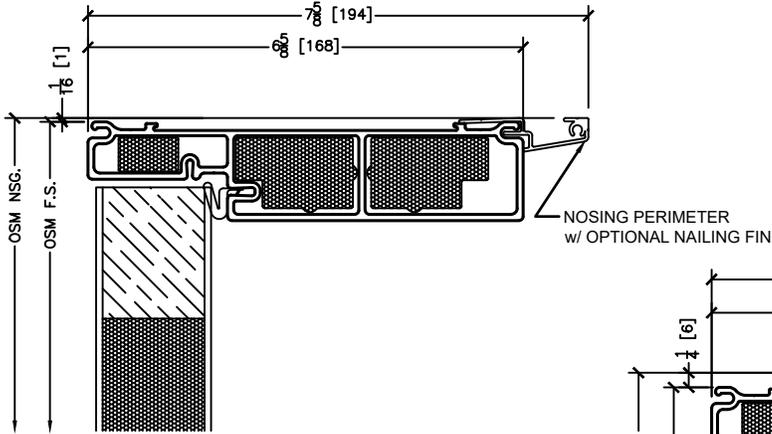


Jamb & Interior Options

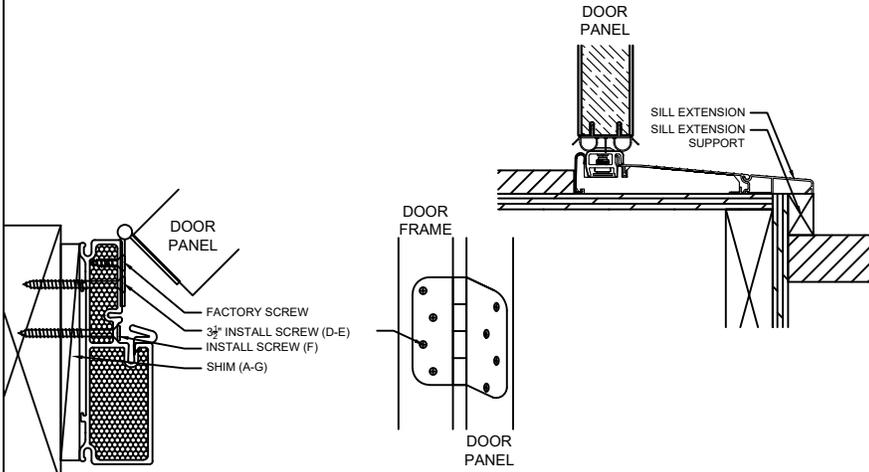


Other Perimeter Options

Rough openings are 1/2" typical on head & jamb only

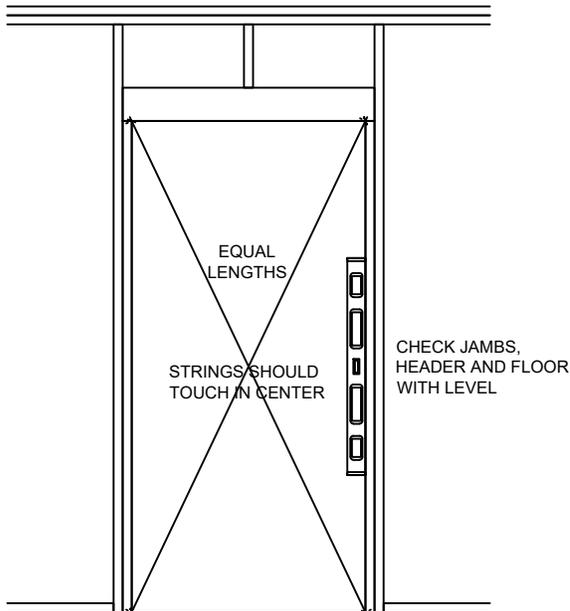


Installation Details



CHECK & PREPARE OPENING

- ROUGH OPENING SHOULD MEASURE FRAME HEIGHT PLUS $\frac{1}{2}$ " AND FRAME WIDTH PLUS 1".
- USE LEVEL TO ENSURE FRAMING/WALLS ARE PLUMB.
- "STRING TEST" TO ENSURE WALLS ARE ON SAME PLANE.
- SILL SHOULD BE LEVEL, SOLID & CLEAN.



INSTALLATION TIPS

- MEASURE FRAME DIAGONALLY ON BOTH SIDES TO ENSURE FRAME IS SQUARE
- PUSH DOOR FRAME ALL THE WAY INTO ROUGH OPENING - NO GAPS BEHIND NAILING FIN
- ENSURE DOOR IS SQUARE, LEVEL, AND PLUMB
- NO SHIMS BENEATH DOOR. APPLY SILICONE TO ROUGH SILL & SET DOOR DIRECTLY ON BEADS ENSURE SILL EXTENSION IS SUPPORTED
- LETTERS A-G ON DIAGRAM BELOW SHOW SHIM SEQUENCE.
- (D & E) - REMOVE A FACTORY SCREW FROM EACH HINGE AND REPLACE WITH A 3-1/2" #10 SCREW TO FASTEN INTO STUD.
- (F) DRIVE SCREW THROUGH THE FRAME BEHIND WEATHER STRIP INTO STUD.
- (G) REMOVE A FACTORY SCREW FROM EACH STRIKE PLATE AND REPLACE WITH A 3" SCREW TO FASTEN INTO STUD.
- INSWING DOORS - ADJUST SILL HEIGHT FOR 20-30% COMPRESSION OF SWEEP: TIGHTEN SCREWS TO RAISE; LOOSEN TO LOWER.

